

PaintersChoice

PC-40G

GREY URETHANE SEALER

PC-40G Grey Urethane Sealer is a premium quality, two component wet on wet sealer. This product offers good adhesion to properly prepared bare metal surfaces, and properly prepared automotive plastics. PC-40G Urethane Sealer can be applied over factory E-coat metal parts and previously painted surfaces. Provides superior flow and leveling prior to topcoating.



Preperation

Wash area to be primed with soap and water to remove contaminants that solvent based cleaners cannot remove effectively. Wipe area clean with **PC-900 Pre Prep Wax & Grease Remover**. Sand Surface with 220-320 grit sandpaper to remove corrosion, and clean with **PC-800 Pre Paint Cleaner**.



Sealer Application

Sand area with 600-800 grit sandpaper or use a fine scuff pad. Mix 4 parts **PC-40G Grey Urethane Sealer** with 1 part **PC-40A Activator**. Mix thoroughly, do not shake. Apply 1 wet coat. Allow no more than 30 minute flash time before topcoating. PC-40 White, Black, and Grey Sealers can be mixed together to achieve proper shading. PC-40 Urethane Sealer may be tinted up to 25% with base coat toners.



Plastic Application

PC-40G Grey Urethane Sealer may be used on most properly prepared automotive plastics. Should not be used on polypropylene or polyethylene plastics. When coating these type plastics, it is recommended to use **PC-801 Adhesion Promoter** first. When refinishing automotive plastic parts off of the vehicle, it is recommended to use a flex additive. If plastic parts are on the vehicle, no flex additive is required. **Caution, do not use PC-50 Epoxy Primer/Sealer over the top of PC-40 Urethane Sealer.**



Clean HVLP spray gun and cup in a device that recirculates solvents during cleaning that collects used solvent and minimizes evaporation. Do not leave catalyzed in spray gun longer than 24 hours.

ACTIVATOR USED: PC40A



MIX 4 PART SEALER with 1 PART ACTIVATOR

Painters Choice Technologies PC-40G Rev. 9/12
866-228-6528

Appearance:	White, Black and Grey
Flash point:	0 °F TCC
Pot life:	2 hours
Recommended Build:	1 mil DFT
Mix Ratio:	4:1
Weight Solids:	27-55%
Coverage 1 mil.:	550 sq. ft.
Sprayability Viscosity:	15-18 sec. #2 Zahn
V.O.C.:	RTS 3.5 lbs./Gal mixed 4:1